



Logo Placements

6563 Waterproof Trousers, CI 2

Recommended logo placements

Heat seal & Embroidery

- 18 Centered at right hip-pocket, maximum size 100x80
- 101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm
- 100 Right leg, 1 cm to the left of HV embroidery, 2 cm above pocket seam

Heat seal

- 19 Right leg pocket maximum size 75x50 mm
- 20 Leftt leg pocket maximum size 75x50 mm
- 29 Righ thigh-pocket flap, maximum size 30x120 mm
- 30 Left thigh-pocket flap, maximum size 30x100 mm

To maintain the Class 2 certification, see maximum logo size in table to the right
 If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN 20471 Norm.



Add

B after the placement and it will be below the (1B)

Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
88	600	24x24
All other	900	30x30



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Right side of toruser



Left side of toruser