

## Logo Placements 6161 PW, Pirate Trouser CI 1

## Recommended logo placements Heat seal & Embroidery

- Rear side of left leg, 1 cm above end seam, maximum size 100x80
- Rear side of right leg, 1 cm above end seam, maximum size 100x80
- 18 Centered at right hip-pocket, maximum size 100x80
- 100 Right leg, 2 cm above reflective, maximum size 100x100
- Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

To maintain the Class 2 certification, see maximum logo size in table to the right.

If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN 20471 Norm.



Add

B after the placement and it will be below the  $\,$  (1B) Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom



Maximum size of logo cm<sup>2</sup> to keep classification EN 20471

Size	cm <sup>2</sup>	cm
44	200	14x14
46	400	20x20
All other	670	25x25



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



