



# Logo Placements

## 1163 PW, Jacket, HV CL 3

### Recommended logo placements

#### Heat seal

- 1 Left breast, 1 cm above pocket, maximum size 60x60 mm
- 3 Right breast, maximum size 60x60 mm
- 4 Right sleeve, 5 cm below shoulder seam, maximum size 120x120 mm
- 6 Back, 2 cm below yoke seam, maximum size 180x280 mm
- 23 Right breast, top of logo in line with top of zipper, maximum size 100x100 mm
- 24 In top of left breast pocket, maximum size 60x80mm
- 62 Back, 13 cm below yoke seam maximum size 250x280 mm



Add

B after the placement and it will be below the (1B)

Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom



Maximum size of logo cm<sup>2</sup> to keep classification EN 20471

Size	cm <sup>2</sup>	cm
XS	800	28x28
S	1500	38x38
M-4XL	2200	46x46



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm<sup>2</sup> shall be tested in ISO 15025, Procedure A.

